INDIAN MARITIME UNIVERSITY

(A Central University, Government of India)

May/ June 2017 End Semester Examinations
B. Tech (Marine Engineering – Fifth Semester)

Marine Boilers & Steam Engineering - UG11T 2402/UG11T 1402

Date: 13.06.2017

Maximum Marks

: 100

Time: 3 Hrs

Pass Marks

: 50

PART - A

 $(10 \times 3 = 30 \text{ marks})$

(All Questions are compulsory)

- 1. a) With the help of a neat sketch explain how smoke tubes are attached to tube sheet.
 - b) List the functions of steam drum for a water tube boiler.
 - c) Write a short note on water wall tubes.
 - d) List out the primary functions of a condensing plant for a turbine and explain the reasons for maintaining high condenser vacuum.
 - e) Smoke tube boilers are usually employed for low pressure applications. Explain the reasons for this limitation.
 - f) Draw a neat sketch and explain the function of a "bridge gauge".
 - g) List out the various causes for failure of refractory.
 - h) Write a short note on LP steam turbine blade material selection criteria and typical blade material.
 - i) Draw a neat sketch of a spring backed labyrinth glands.
 - j) List down any five Non- Destructive tests carried out on boiler plates.

PART - B

 $(5 \times 14 = 70 \text{ marks})$

(Answer any 5 of the following)

- 2. (a) Explain the working of a double evaporation boiler with a neat sketch. (10 marks)
 - (b) List out seven important boiler mountings and explain the function of air vents. (4 marks)

- 3. (a) Draw a sectional view of an ordinary plate type water level indicator and label the parts. (7 marks)
 - (b) Sketch and explain the working of retractable soot blower. (7 marks)
- 4.(a) Explain the process of residual fuel oil burning in a furnace starting from atomisation to complete combustion. (7 marks)
 - (b) Explain the turbine supporting arrangement and the function of sliding foot and panting plate. (7 marks)
- 5.(a) Write a short note on Hydraulic test of boilers. (7 marks)
 - (b) Write a short note on Boiler tube failure including detection and rectification. (7 marks)
- 6.(a) List out various gear defects and explain Scuffing defect. (5 marks)
 - (b) Sketch and describe a "three element feed water controller". (9 marks)
- 7.(a) Draw a typical single plane turbine plant with HP and LP turbine suitable for marine steam propulsion plant. Indicate the cross over pipe, astern turbine, condenser and the gear box. (7 marks)
 - (b) List out the various internal losses in turbine and describe "Residual velocity loss" and "Gland leakage losses". (7 marks)
- 8. (a) List out various causes of loss or low vacuum in condenser. (4 marks)
 - (b) Draw a typical impulse turbine blade indicating the "inverted T" root fixing arrangement, tenon and shroud band. (5 marks)
 - (c) List out routine checks to be carried out and care to be taken to ensure proper lubrication of turbine bearings. (5 marks)